

Using Metallic Threads

Special care is recommended for best results when embroidering and sewing with Metallic threads. Use the following as a guideline for achieving better embroidery and sewing results.

General information:

1. Use a new needle in the size/type specified in the list below.
2. Use only high quality metallic threads.
3. Correct threading of the machine through the entire thread path is a prerequisite for good stitch quality and trouble free machine operations.
4. Avoid very short stitch length and designs with small intricate details.
5. Reduce motor speed to minimize thread breakage.

Specific machine settings:

Thread type	Needle typ	thread tension	speed	Support	Usability	Advices
Gunold Mety	90 SUK	2.25 - 2.5	500	net	basic	
Madeira Metallic Nr.40	90 SUK	3	500	net	basic	
Yenmet	90 SUK	2.5	500	net	average	
Presencia Finca Hilo Metalizado	100 SUK	2.0 -2.5	500	net siliconelubrication	average	
YLI Fine Metallic	100 SUK	2.0 -2.5	500	net	average	
YLI Reflections	90 SUK	3	500	net	average	
Madeira Heavy Metallic Nr.30	90 SUK	3	500	net	average	
Madeira Glamour Nr.40	90 SUK	3	500	net	average	Use it for bobbin thread (Bobbinwork), only for embroidery
Jenny Haskins 211dtx	90 SUK	2.25 - 2.5	500	net	average	
Signature Nr.40	90 SUK	2.25 - 2.5	500	net siliconelubrication	complicated	